

# DSM Engineering Plastics - Property Data

## Xantar<sup>®</sup> C CE 407

(PC+ABS)-unfilled...

Flame retardant, Vicat 120°C, Extrusion Grade

Properties	Typical Data	Unit	Test Method
<b>RHEOLOGICAL PROPERTIES</b>			
Melt volume-flow rate	11	cm <sup>3</sup> /10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	5	kg	ISO 1133
Molding shrinkage (parallel)	0.5	%	ISO 294-4
<b>MECHANICAL PROPERTIES</b>			
Tensile modulus	2700	MPa	ISO 527-1/-2
Yield stress	60	MPa	ISO 527-1/-2
Yield strain	4	%	ISO 527-1/-2
Nominal strain at break	>50	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	N	kJ/m <sup>2</sup>	ISO 179/1eU
Izod notched impact strength (-20°C)	60	kJ/m <sup>2</sup>	ISO 180/4A
Izod notched impact strength (23°C)	80	kJ/m <sup>2</sup>	ISO 180/4A
<b>THERMAL PROPERTIES</b>			
Temp. of deflection under load (1.80 MPa)	100	°C	ISO 75-1/-2
Vicat softening temperature (50°C/h 50N)	120	°C	ISO 306
Burning Behav. at 1.6 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Oxygen index	32	%	ISO 4589-1/-2
Ball pressure temperature	110	°C	IEC 60695-10-2
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	1.5	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	3	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	800	°C	IEC 60695-2-13
GWIT (Thickness (1) tested)	1.5	mm	IEC 60695-2-12
Glow Wire Ignition Temperature GWIT	800	°C	IEC 60695-2-13
GWIT (Thickness (2) tested)	3	mm	IEC 60695-2-12
<b>ELECTRICAL PROPERTIES</b>			
Relative permittivity (1 MHz)	3	-	IEC 60250
Volume resistivity	>1E13	Ohm*m	IEC 60093
Surface resistivity	>1E15	Ohm	IEC 60093
Comparative tracking index	600	-	IEC 60112
Comparative tracking index (PLC)	0	class	UL 746A

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### OTHER PROPERTIES

Water absorption	<b>0.6</b>	%	Sim. to ISO 62
Density	<b>1190</b>	kg/m <sup>3</sup>	ISO 1183

### RHEOLOGICAL CALCULATION PROPERTIES

Thermal conductivity of melt	<b>0.23</b>	W/(m K)	-
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